

**Work Order ID 65304**

January 11, 2011 9:22:43 AM



Page 1

Item ID: K642-511

Accept



Setup Start



Revision ID:

Stop



Item Name: saddle kit 642-511

Start Date: 1/18/11 Start Qty: 3.00



Cust Item ID:

Required Date: 1/28/11 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev N

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Create White labels per PPP K642-511

CHG004

8/10/10

H. J. for CL 11-02-10

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

P. J. for 2 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 65304**

January 11, 2011 9:22:43 AM



Page 2

Item ID: K642-511

Accept



Setup Start



Revision ID:

Stop



Item Name: saddle kit 642-511

Start Date: 1/18/11 Start Qty: 3.00



Cust Item ID:

Required Date: 1/28/11 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00							 (13)
130  Packaging Packaging	Packaging  Memo Identify and pack for shipping as per PPP K642-511 Location: _____	0.00 0.00							 NEVB
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							 MF 11-02-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 11, 2011 9:22:26 AM

Page 1

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511



Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 07.06.05 new issue EC  
IPP Rev.B 08.02.05, Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A		Purchased	No			110	Each	61.0000	3	9			
---------	--	-----------	----	--	--	-----	------	---------	---	---	--	--	--



BOLT

Location	Loc Qty	Loc Code
----------	---------	----------

ST353	61	
111724	1	
114523	30	
116082	30	

AN3C36A		Purchased	No			110	Each	125.0000	9	27			
---------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--



BOLT

Location	Loc Qty	Loc Code
----------	---------	----------

ST353	125	
109771	6	
116050	50	
116381	69	

AN3C41A		Purchased	No			110	Each	107.0000	8	24			
---------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--



BOLT

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
103324	4	
ST354	103	
116050	3	
116381	100	

116082

27

116050

24

116050 30

116381 210

1/21/2 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 2

January 11, 2011 9:22:26 AM

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

AN4C6A  
Bolt

Purchased No

110 Each

331.0000

12 36

## Location

## Loc Qty

## Loc Code

FG

4

103344

4

ST356

327

113121

1

115016

76

116003

200

116400

50

1100/6

AN5C11A  
Bolt

Purchased No

110 Each

165.0000

8 24

## Location

## Loc Qty

## Loc Code

FG

3

104817

3

ST338

162

114443

14

114455

48

116075

50

116381

50

m114455

AN5C12A  
BOLT

Purchased No

110 Each

88.0000

4 12

## Location

## Loc Qty

## Loc Code

FG

2

18918

2

ST338

86

113121

42

116075

44

m116075

January 11, 2011 9:22:27 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

January 11, 2011 9:22:27 AM

Page 3

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

AN5C13A

Purchased

No

110

Each

106.0000

4

12



BOLT

## Location

## Loc Qty

## Loc Code

FG

2

18918

2

ST338

104

114615

4

116075

100

M114615 5X  
M116075 7P

AN5C15A

Purchased

No

110

Each

54.0000

1

3



Bolt

## Location

## Loc Qty

## Loc Code

ST339

54

111819

54

M111819  
56

AN5C32A

Purchased

No

110

Each

104.0000

2



## Location

## Loc Qty

## Loc Code

FG

4

18918

4

ST340

100

113164

50

116380

50

M113164

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 11, 2011 9:22:28 AM

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

S<sub>3</sub>

AN5C34A

Purchased

No

110

Each

66.0000

2

6



*[Handwritten signature]*

Location

Loc Qty

Loc Code

FG

2

18918

2

ST340

64

111648

4

112454

60

*M112454*  
*3*

Purchased

No

110

Each

74.0000

1

AN5C35A

S<sub>3</sub>



*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST340

74

108084

28

108407

46

*108084*

AN960C10L

NAS1149C0332  
R

Purchased

No

110

Each

25.0000

24

172



*M116020*

*[Handwritten signature]*

washer

Location

Loc Qty

Loc Code

ST245

25

107534

25

AN960C416L

*NAS1149C0432R*

Purchased

No

110

Each

19.0000

24

172



*M114742* *29X* *1/12/12* *(3)*

WASHER

Location

Loc Qty

Loc Code

ST346

19

112828

19

*M116805* *29X* *1/12/10*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 11, 2011 9:22:28 AM

Page 5

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

AN960C516L NAS1149C0532 Purchased No

110 Each 6.0000 8 24



WASHER



M116289

*Handwritten signature*

## Location

## Loc Qty

## Loc Code

ST347

6

111916

6

D206-648-013 Manufactured No

110 Each 3.0000 1



GHW Modification



6457820

*Handwritten signature*

## Location

## Loc Qty

## Loc Code

FG120

3

64307

1

64699

2

.D2652 Manufactured No

110 Each 452.0000 16 48



Bushing



64307 10

*Handwritten signature* 11/2/2 (3)

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST020

408

61645

1

64267

198

64770

103

65049

106

64267

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 11, 2011 9:22:30 AM

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

D2712

Manufactured No

110

Each

468.0000

10

30



Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

250

65115

250

ST022

168

61331

168

D2932-1

Manufactured No

110

Each

6.0000

1



Saddle LH Out, 206

Location

Loc Qty

Loc Code

ST428

4

63584

4

ST428A

2

64464

2

D2933-1

Manufactured No

110

Each

8.0000

1

3



Saddle LH In, 206

Location

Loc Qty

Loc Code

ST428

8

63583

6

64465

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

January 11, 2011 9:22:30 AM

Page 7

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

D2934

Manufactured No

110

Each

21.0000

2

6



Saddle Spacer

Location

Loc Qty

Loc Code

FG

6

31929

6

ST028

15

63559

15

Manufactured No

110

Each

39.0000

2

6

D2935



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

39

62690

13

63558

26

Manufactured No

110

Each

1.0000

1

D2938-1



Saddle LH Out, 206

Location

Loc Qty

Loc Code

ST428A

1

64466

1

Manufactured No

110

Each

6.0000

1

D2939-1



Saddle LH In, 206

Location

Loc Qty

Loc Code

ST428A

6

63582

4

64181

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 11, 2011 9:22:31 AM

Page 8

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

D3396-3

Manufactured No

110

Each

29.0000

2

6

7



Spacer

Location

Loc Qty

Loc Code

FG

10

26772

10

ST055

19

58680

1

63557

18

D3407-043

Manufactured No

110

Each

4.0000

1

13



Tow Ring

Location

Loc Qty

Loc Code

ST420

3

62627

3

ST464

1

50387

1

D3456-1

Manufactured No

110

Each

112.0000

1

13



Washer

Location

Loc Qty

Loc Code

ST058

112

63239

12

64282

100

63239

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 11, 2011 9:22:37 AM

Work Order ID: 65304



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00



D3457-1

Manufactured No

110 Each

15.0000

2 : 6



66030

Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST059

5

45913

1

62691

4



D3672-1

Manufactured No

110 Each

1,309.000

24

72



66

Phenolic Washer

Location

Loc Qty

Loc Code

ST077

1309

42329

10

52505

299

64177

1000



D3672-3

Manufactured No

110 Each

1,039.000

24

72



52505

Phenolic Washer

Location

Loc Qty

Loc Code

ST077

1039

57704

39

64176

1000



D3672-7

Manufactured No

110 Each

1,100.000

24

72



→ 57704 5870  
64176 194

Phenolic Washer

Location

Loc Qty

Loc Code

ST077

1100

53237

244

64175

856

64175

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 11, 2011 9:22:37 AM

Work Order ID: 65304

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 1/18/11

Required Date: 1/28/11

Start Qty: 3.00

Required Qty: 3.00

MS21043-3

Purchased

No

110

Each

1,711.000

20

60



S  
K3 Nut



*h*

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

1635

112314

1635

110

Each

1,195.000

13

MS21043-4

Purchased

No



S  
Nut



*m/12314*  
*39*

*h*

Location

Loc Qty

Loc Code

ST301

1195

114523

5

114784

2

115936

292

116188

596

116549

300

110

Each

588.0000

4

MS21043-5

Purchased

No



S  
Nut



*m/15936*

*12*

*Pc/1/2/02 (3)*

Location

Loc Qty

Loc Code

ST300

100

116548

100

ST301

488

112314

488

*m/12314*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## 4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP <sup>(1)</sup>
4			2			AN3C4A	* BOLT <sup>(1)</sup>
5A			2			AN960C10L	* WASHER <sup>(1)</sup>
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) <sup>(1)</sup>
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT <sup>(2)</sup>
14	4	4				AN5C11A (or AN5C13A)	* BOLT <sup>(2)</sup>
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD <sup>(1)</sup> (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD <sup>(1)</sup> (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET <sup>(1)</sup>
23A			1	1		D3535-23	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET <sup>(1)</sup>
24A			1	1		D3535-39	* WEARSHOE <sup>(1)</sup> (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET <sup>(1)</sup>
25A			1	1		D3535-35	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET <sup>(1)</sup>
26A			78	78		AN3C4A	* BOLT <sup>(1)</sup>
26B			78	78		AN960C10L	* WASHER <sup>(1)</sup>
26C			78			ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)	* INSERT <sup>(1)</sup>
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: N  
Date: 09.09.09

REFERENCE ONLY

DART AEROSPACE USA, INC.

D206-642

Page 26 of 34

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC

Revision: N  
Date: 09.09.09